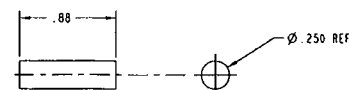
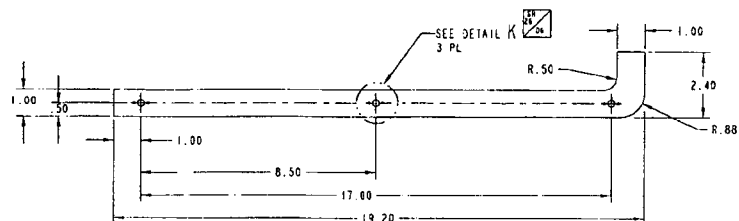
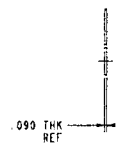


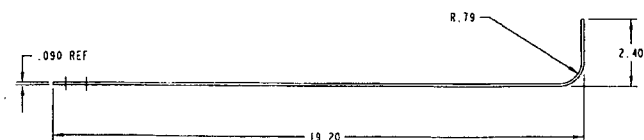
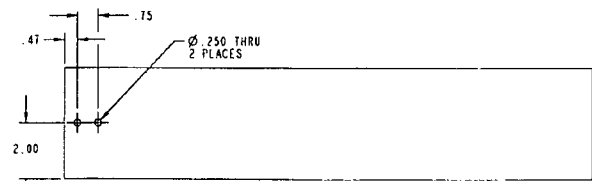
RELEASED
40591



① -155 PIN
MATERIAL: .250 RND, 303 SS
ANES640 COND A
SCALE 2.000



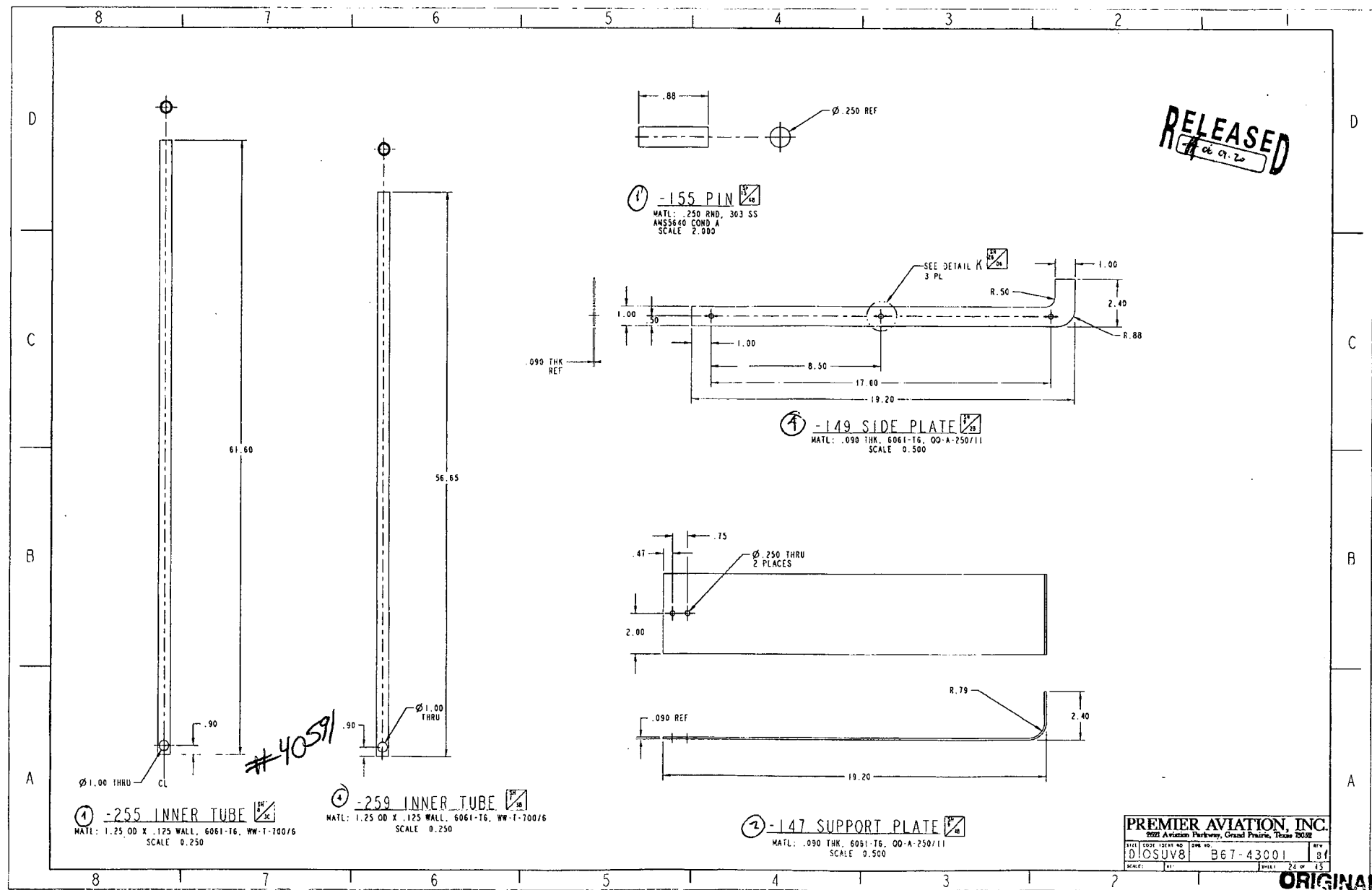
① -149 SIDE PLATE
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500



② -147 SUPPORT PLATE
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500

PREMIER AVIATION, INC.
9000 Aviation Parkway, Grand Prairie, Texas 75050
STYL CODE 12414 NO. 867-43001
SCALE: 1"=1" 24 of 43

ORIGINAL



① -255 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

④ -259 INNER TUBE
MATERIAL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

#40591

Date: Thursday, 17/07/2008 1:12:19 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 40591

Part Number: PB6743001255

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *int*

02.07.28 5

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/29

Job Completion



MF 08-07-28

Date: Thursday, 17/07/2008 1:12:18 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE
Job Number	: 40591		
Estimate Number	: 13431		
P.O. Number	:	Part Number	: PB6743001255
This Issue	: 17/07/2008 S.O. No. :	Drawing Number	: B6743001 P.24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 24/07/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>MF 08-07-17</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
-----	------------------	------------------------------



Comment: Qty.: 5.3900 f(s)/Unit Total: 26.9498 f(s)

ALUM. TUBING 1.250x.125W

batch: M18641=1 M108660=1 M108660=3 PL 08-07-21 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

PL 08-07-21 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/7/08 (X)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

PL 08-07-21 5

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/7/08 (X)